

## Technical Product Data Sheet for VARYBOND® Primer L Activator for Cyanoacrylate Adhesives

**Product Description:** VARYBOND Primer L is a solvent-based activator formulated to increase the cure speed of VARYBOND Cyanoacrylate Adhesives.

**Typical Applications:** VARYBOND Primer L is used to give instant, "on-demand" curing of VARYBOND Cyanoacrylates. It is especially suitable for use with slower, high viscosity grades and with porous substrates where the adhesive must cure before being absorbed into the substrate.

Primer L may also be used to "filet cure" VARYBOND Cyanoacrylates and to cure adhesive outside the joint.

<b>Properties:</b>	Chemical Type:	Organic
	Appearance:	Solvent base
	Specific Gravity (@ 25° C):	Clear
	Viscosity cPs:	0.7
	Flash Point (° C):	1
	Shelf Life @ 20° C:	<15 (highly flammable)
		12 months (unopened)

**Direction for Use:** Primer L should be applied to the area to be bonded by brushing, wiping or dipping. Wait for the solvent carrier to evaporate (normally 10-30 seconds). Apply the appropriate VARYBOND Cyanoacrylate grade to the part to be bonded and assemble. Primer L has an on-part life of approximately 1 minute. If parts are not assembled within 1 minute, Primer L should be re-applied.

**Safety:** For safe handling of this product consult the Material Safety Data Sheet.

**Storage:** Store in a cool area out of direct sunlight. Keep lids tightly closed to avoid evaporation of solvent carrier.

**Article No.:** 509111VAR

**Unit Size:** 30 ml pump spray

The details from this technical product information are based upon our current position of our knowledge, experiences and the legal requirements. They describe the utilisation of our products under normal operating conditions, without the guaranteeing of any laid down characteristics. They do not release the user from the necessity of own examination and precautionary measures. Our guarantee warrants for the quality of the product, but does not cover the success and effects caused by its utilisation, which are dependant upon a multitude of factors.